AIR STAR DC

Proven, PLC Controller for Compressed Air Dryers

Why you should choose AirStarDC

AirStarDC is a proven, robust control solution for air compressor dryers built on Allen-Bradley PLCs.

This system is completely supportable with your own resources. Case uses familiar PLC technology and there are no Case Controls proprietary components.

The control scheme completely automates the dryer cycle. Well conceived, straight forward screens provide the operator with detailed machine performance information. The screens provide the tools needed to troubleshoot, along with adding additional I/O components to the system.

The system has been developed for multiple dryer types and provides a common interface for operators. All system data is available for remote access for existing connected enterprise.



AirStarDC[™] Features & Benefits

- Energy Management System provides efficient dryer control via Dew Point monitor.
- *Elaborate HMI Functionality* allows complete configuration, tuning, troubleshooting, and operation of the compressor.
- Familiar Allen-Bradley PLC and HMI Platforms can be easily supported. No proprietary parts are used.
- 24/7/365 Support, by phone or remote connection is prompt and effective.

- **Documentation** thoroughly addresses set-up, tuning, troubleshooting and operations.
- **Program Back-up Copies** are provided on flash cards and shipped installed in the PLC and HMI for insurance against hardware failure.
- Ethernet/IP and MODBUS Communications are native and other protocols are optional for connection to any third-party system.
- AirStarDC is Compatible with 3PX-Backbone[™], permitting electronic integration with numerous third-party controllers.



GUARANTEED COMPRESSED AIR SOLUTIONS

Phone 812-422-2422 Fax 812-425-3138 Mailing Address P.O. Box 6884 · Evansville IN 47719-0884 Street Address 1401 W. Franklin St. · Evansville IN 47710 Email solutions@caseiz.com

To learn more about AirStarDC, please call Case Controls at (812) 422-2422.

www.caseiz.com

AIR STAR DC

Allen-Bradley PLC-based Local Controller

HARDWARE SPECIFICATIONS

Enclosure

- RatingType 4/12
- Color.....Light Gray
- Weight.....80 lbs

PLC Components

- Processor.....A-B MicroLogix 1400
- Analog Inputs......8 (4-20mA, 1-5V)
- Digital Inputs.....20 (24VDC)
- Digital Outputs.....12 (12-250 VAC/VDC)

Front Panel Devices

- HMI.....PanelView Plus Color
- Emergency Stop.....Push Button
- Control Power.....Selector Switch

Communications

- Ethernet IPUsed for Connection to HMI
- Ethernet Switch.....Connection to Others
- Cellular Modem.....Used for Remote Support

Power Requirements

• 120VAC, 10 Amps

Control of Multiple Dryer Types:

- Purged Only
 Heated Blower Purged
- Blower Purged Heat of Compression

Air Dryer Features:

- Dew Point Control/Timer Control
- Tightly Ingrate with the Compressors
- Scalability for Additional I/O
- Ease of Network Integration (MODBUS or Ethernet)

OPTIONS

Enclosure/System

- Type 4X SS Enclosure Rating
- Purgeable Instrument Access Door for HMI
- Sunshield
- Panel Heater
- Panel Cooler
- Larger PanelView

480V Power Package

- Blower Starter
- Heater Contactor
- Control Circuit Transformer
- Lockable Disconnect

Communications

- MODBUS TCP
- MODBUS RTU
- BACnet
- HART
- PROFIBUS



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	AD	01			
Cycle Time	Cycle Progress		Dow Point		
9.9 / 10.0 min	93 %		-65 °F		
Left Tower		Right Tower			
95.5 ps		9	5.5 psi		
Regenerating		Drying			
Dew Pornt I	Hold				
Inlet Valve Closed		Inlet Valve Open			l
Purge Valve Closed		Purge Valve Closed			
Runner	u I	Sto	P		
vents EMS /			I/O tatus	Status Data	